Product Data Sheet &
General Processing Conditions

RTP 2700 S-60A MD Natural Saturated Styrenic Block Copolymer (TES/SEBS or other) General Purpose ISO 10993 tested

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	0.89	0.89	D 792
MECHANICAL			
Tensile Strength			
Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	1250 psi	9 MPa	D 412
Tensile Elongation			
Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	750.0 %	750.0 %	D 412
Tensile Stress			
Die C 0.125 in, 20 in/min (3.2 mm, 500 mm/min)			
@ 100 %	260.0 psi	1.8 MPa	D 412
Tear Strength, Die C	190.0 pli	33.3 N/mm	D 624
Peel Strength ***			
90 degrees, 20 in/min (500 mm/min)			
PP, Failure Type R	> 35.0 pli	> 6.1 N/mm	RTP 55
PP (30% GF), Failure Type D	> 35.0 pli	> 6.1 N/mm	RTP 55
Compression Set			
22 h @ 23 °C (73 °F), Method B, Type 2	21 %	21 %	D 395
22 h @ 70 °C (158 °F), Method B, Type 2	46 %	46 %	D 395
Hardness			
Shore A, 10 s delay	60	60	D 2240
THERMAL			
Ignition Resistance*			
Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.
* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.
** Values per RTP Company testing.
*** Values per RTP Company testing. Failure types: R=overmold failure, D=interface failure, S=substrate failure.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Melt Temperature	360 - 450 °F	182 - 232 °C
Mold Temperature	60 - 100 °F	16 - 38 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C